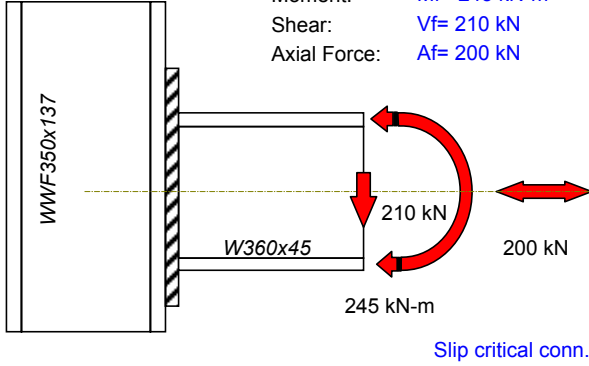


**BOLTED MOMENT CONNECTION**

LIMIT STATE DESIGN (S16.1-01)

**DESIGN FORCES**



1 in. 25 mm

TYPE A490  
CLASS A  
FILETS incl

DESIGN VALUES	VALUES
$V_r =$	148.0 kN
$V_s =$	71.6 kN
$T_r =$	264 kN
$A_b =$	507 mm <sup>2</sup>
$F_u =$	1035 MPa

**BEAM**

**W360x45**

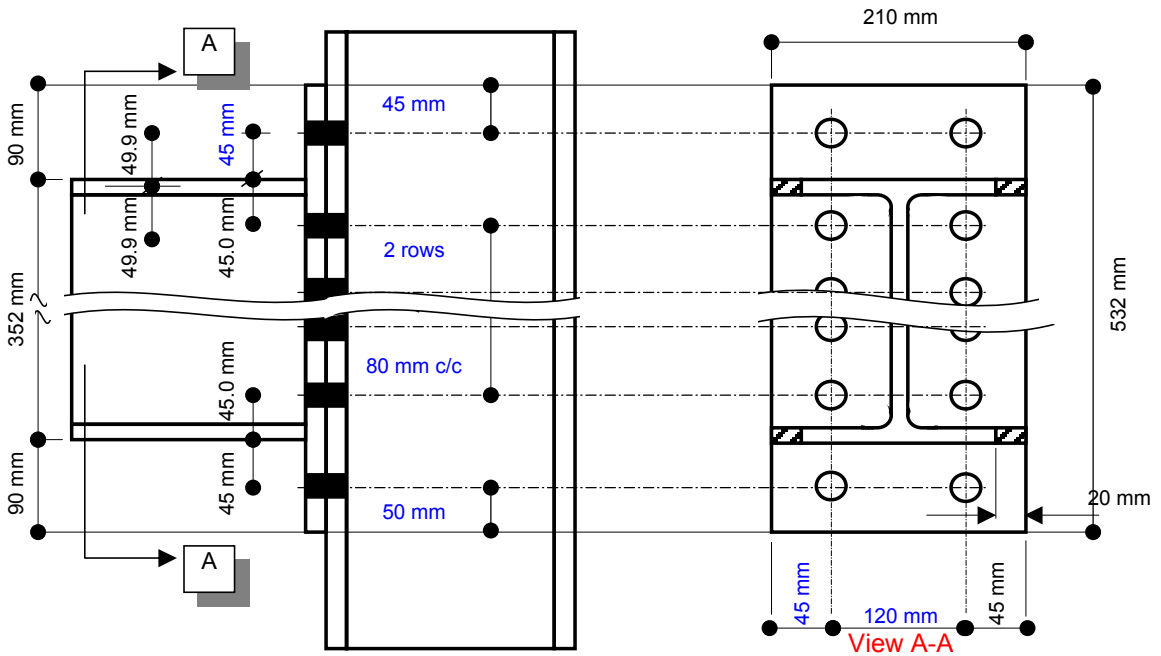
$F_y = 350 \text{ MPa}$   
 $d_b = 352 \text{ mm}$   
 $b_b = 171 \text{ mm}$   
 $t_b = 9.8 \text{ mm}$   
 $w_b = 6.9 \text{ mm}$   
 $k_b = 22.0 \text{ mm}$   
Area = 5730 mm<sup>2</sup>

**COLUMN**

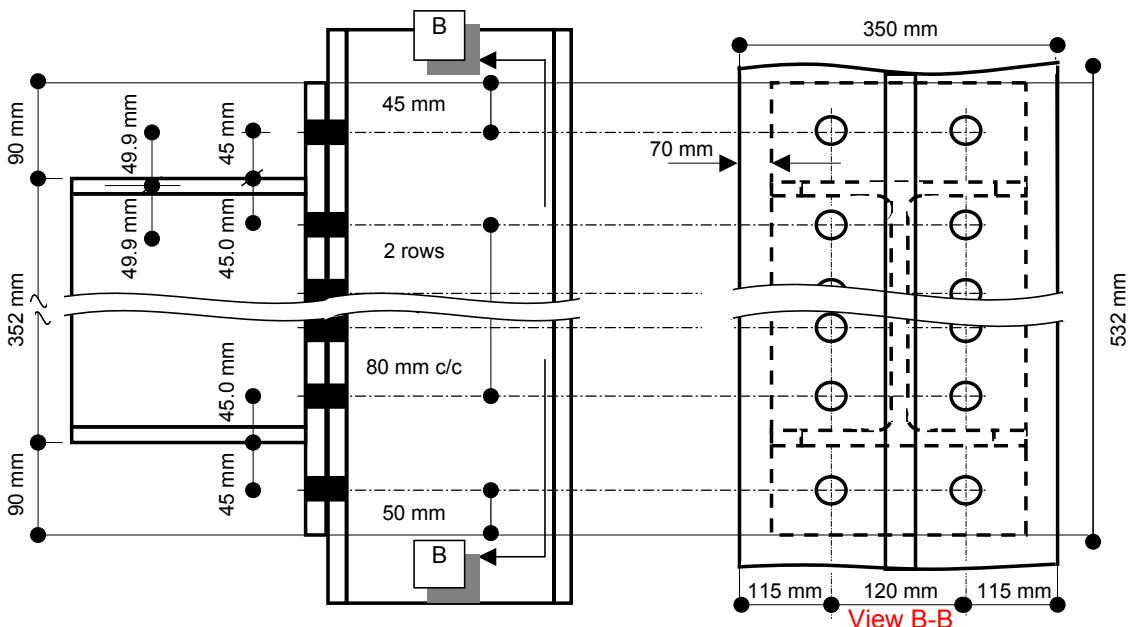
**WWF350x137**

$F_y = 350 \text{ MPa}$   
 $d_c = 350 \text{ mm}$   
 $b_c = 350 \text{ mm}$   
 $t_c = 20.0 \text{ mm}$   
 $w_c = 11.0 \text{ mm}$   
 $k_c = 29.0 \text{ mm}$

**END PLATE CONNECTION GEOMETRY**



**COLUMN FLANGE CONNECTION GEOMETRY**

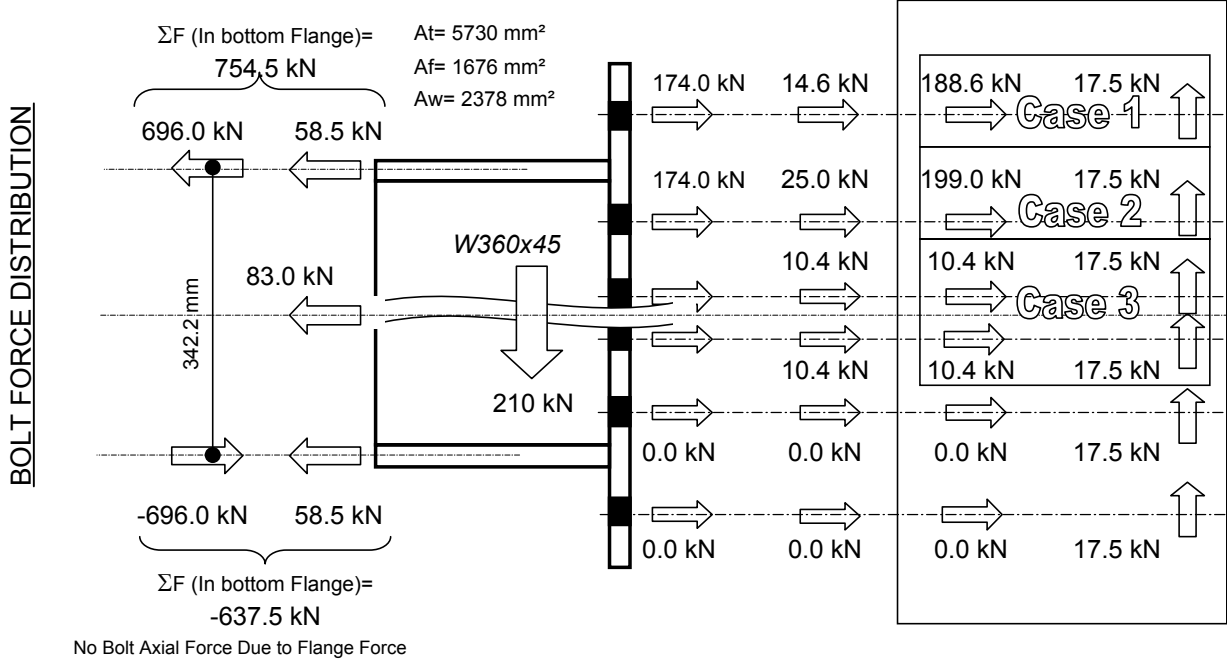


TRANSMISSION BY FAX

DESIGN VERIFICATION

PROFESSIONAL SEAL

To:	Date	BY: Marc Robaille P.E.				
Fax #:	DWG#	Rev	DWG#	Rev	DWG#	Rev
From:						
Comments:						



### Bolt Group Verification

The maximum factored tension force per bolt:  $B_u = 199.0 \text{ kN} < 264 \text{ kN}$  **o.k.**

The maximum factored shear force per bolt:  $V_{ser} = 13.0 \text{ kN} < 71.6 \text{ kN}$  **o.k.**

Ultimate resistance Verification:  $V_f/V_r = n/a$   
 $T_f/T_r = n/a$   
 $(V_f/V_r)^2 + (T_f/T_r)^2 = n/a$

Slip resistance Interaction  $(V_{ser}/V_s) + 1.9(T/(AbFu)) = 0.902$  **o.k.** C.F = 1.35

### Weld Design

For electrodes: **E480XX** Unit factored resistance on Base metal: **202 MPa**  
 Unit factored resistance on Weld metal: **215 MPa**

Beam flanges to end-plates welds:

Minimum Fillet size: **6.0 mm**  
 Fillet size required: **11.93 mm** Use D= **12 mm**

Beam web to end-plates welds:

We will use the required weld size to develop the maximum bending stress (0.9F<sub>y</sub>) in web near the tension flange. This fillet will be placed from both sides of beam web from inside face of beam flange to centerline of inside bolt holes plus two bolt diameter.

$D = 0.9 \cdot F_y \cdot w_b / 2 \cdot 0.202 = 5.38 \text{ mm}$  Use D= **6 mm**

The factored shear is to be resisted by weld between the inner row of the tension and compression bolts plus 2 row diameter for each rows.

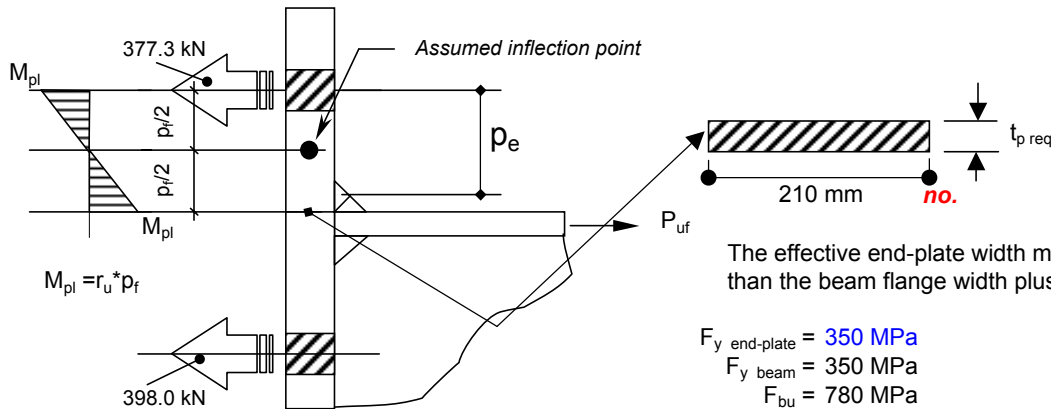
Eff. Length of weld: **332 mm**  
 Minimum Fillet size: **6.0 mm**  
 Maximum Fillet size: **5.02 mm**  
 Fillet size required: **2.08 mm** Use D= **6 mm**

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## End-plate Design

This Design procedure is based on the work of Krishnamurthy (1978a) on which prying action forces are considered negligible and the tension flange force is considered to be distributed equally to the four tension bolts. Possible local yielding of the tension flange and tension area of the web is neglected. The required end-plate thickness is determined using the tee-stub analogy.



$F_{y \text{ end-plate}} = 350 \text{ MPa}$   
 $F_{y \text{ beam}} = 350 \text{ MPa}$   
 $F_{bu} = 780 \text{ MPa}$   
 $F_{bt} = 390 \text{ MPa}$   
 $F_b = 263 \text{ MPa}$   
 $F_{avg} = 350 \text{ MPa}$

$P_{uf} =$  Factored beam flange force = 754.5 kN  
 $\alpha_m = C_a C_b (A_f/A_w)^{1/3} (p_e/d_b)^{1/4} = 1.194$   
 $C_a = 1.2 [1.29 (F_{avg}/F_{bu})^{2/5} (F_{bt}/F_b)^{1/2}] = 1.369$   
 $C_b = (b_f/b_p)^{1/2} = 0.934$   
 $b_f =$  beam flange width = 171 mm  
 $b_p =$  effective end-plate width = 196 mm  
 $A_f =$  area of beam tension flange = 1676 mm<sup>2</sup>  
 $A_w =$  area of beam web, clear of flanges = 2378 mm<sup>2</sup>  
 $p_e =$  effective pitch = 30.27 mm  
 $p_f =$  distance from centerline of bolt to nearer surface of tension flange = 45 mm  
 $w_t =$  fillet weld throat size = 8.48 mm  
 $d_b =$  nominal bolt diameter = 25 mm

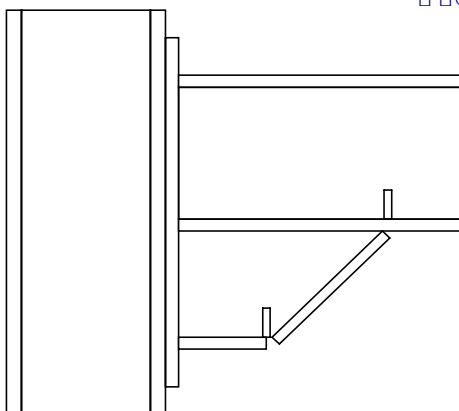
The critical moment in the end-plate is given by:  $M_{eu} = (\alpha_m * P_{uf} * p_e)/4 = 6817 \text{ kN-mm}$

The required end-plate thickness is then determined as:  $t_{p \text{ req}} = [(4 * M_{eu}) / (\phi F_y b_p)]^{1/2} = 21.0 \text{ mm}$

Use  $t_p = 22 \text{ mm}$

Verification of the shear yielding of the end-plate:  $\phi R_n = 2 * \phi (0.60 F_y A_g) = 1746 \text{ kN}$   
**o.k.**

## Haunch Design



If the maximum factored tension force per bolt is higher than the tension capacity of the selected bolt, we can increase the depth of the moment connection and by doing so we reduce the applied tension force per bolt. In some cases with a haunch we can avoid the column stiffening which result in a lower cost for the overall connection.

Design calc. using a haunch: STD bolted MC

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