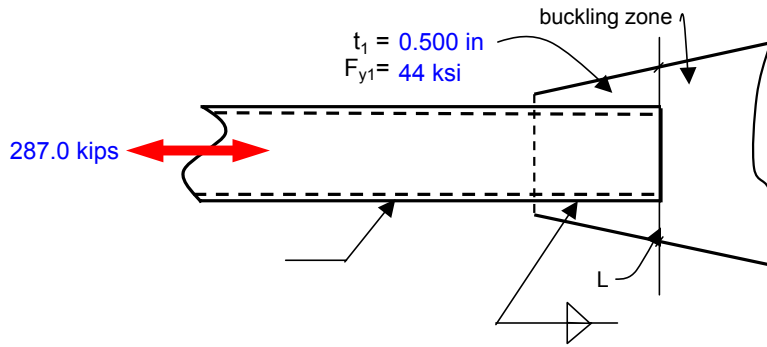


Slotted HSS/Gusset plate Connection (Axial Tension/Compression).



HSS Brace Size

6x6x0.375

B = 6.00 in

H = 6.00 in

t = 0.349 in

Fy = 42 ksi

Fu = 58 ksi

Ag = 7.58 in²

L = 36.022 in

Weld

W_w = 0.250 in

F_{EXX} = 70 ksi

1 - Strength based on member shear

(a) Shear strength at welds

$$\phi R_n = \phi V_n = 823.2 \text{ kips} \quad \text{o.k.}$$

where:

$$V_n = 0.6F_y A_e = 914.7 \text{ kips}$$

$$A_e = 4L_w t = 36.30 \text{ in}^2$$

$$L_w \geq 1.0H = 26.00 \text{ in}$$

t = HSS wall thickness (in) = 0.35 in
H = depth of HSS section (in) = 6.00 in

(b) Shear lag fracture in the HSS

$$\phi R_n = \phi F_u A_e = 287.3 \text{ kips} \quad \text{o.k.}$$

$$A_n = A_g - 2t(t_1) = 7.23 \text{ in}^2$$

$$A_e = A_n U = 6.61 \text{ in}^2$$

$$\bar{x} = \frac{B^2 + 2BH}{4(B + H)} = 2.25 \text{ in}$$

$$U = 1 - \left(\frac{\bar{x}}{L_w}\right) \leq 0.9 = 0.91$$

B = width of HSS section (in) = 6.00 in

H = depth of HSS section (in) = 6.00 in

t = HSS wall thickness (in) = 0.35 in

t₁ = gusset plate thickness (in) = 0.50 in

L_w ≥ 1.0H = 26.00 in

(c) Tension capacity of the member (net section)

$$\phi R_n = \phi A_n F_u = 312.7 \text{ kips} \quad \text{o.k.}$$

$$A_n = A_g - 2[(pl_{\text{thick}} + 1/16)Wall_{\text{thick}}] = 7.19 \text{ in}^2$$

2 - Strength of the weld connecting the gusset plate to the HSS

$$\phi R_n = \phi F_w A_w = 434.3 \text{ kips} \quad \text{o.k.}$$

$$\phi = 0.75$$

$$F_w = 0.60F_{EXX} (1 + 0.5 \sin^{1.5} \theta) = 42.0 \text{ ksi}$$

$$A_w = 4(0.707)W_w L_w = 13.79 \text{ in}^2$$

$$W_e = W_w - \frac{1}{16} = 0.1875 \text{ in}$$

H = depth of HSS section (in) = 6.00 in
L_w ≥ 1.0H = 26.00 in o.k.

3 - Strength based on the gusset plate shear

The procedure below is based on the minimum thickness that matches the shear yielding strength of the gusset plate with the strength of the weld metal.

$$\phi R_n = 434.3 \text{ kips} \quad \text{o.k.}$$

$$\left. \begin{aligned} \phi V_n &= 0.9(0.6F_{y1} t_1) \\ \phi V_w &= 0.75(0.6F_{EXX} W_w)(0.707)2 \end{aligned} \right\} \phi V_n \geq \phi V_w$$

$$t_1 = \frac{1.18F_{EXX} W_w}{F_{y1}} = 0.469 \text{ in} \quad \text{N/A.}$$

4 - Strength based on buckling of the gusset plate

$$\phi R_n = 331.6 \text{ kips} \quad \text{o.k.}$$

$$\phi_c P_n = \phi_c A_g F_{cr} = 565.1 \text{ kips}$$

P_u = required compressive strength (kips) = 287.0 kips

P_n = nominal compressive strength (kips)

l = laterally unbraced length of gusset (in) = 2.000 in

$$r = \frac{t_1}{\sqrt{12}} = 0.144 \text{ in}$$

$$\lambda_c = \frac{Kl}{r} \sqrt{\frac{F_{y1}}{E}} = 0.648$$

$$F_{cr} = \text{critical compressive strength (kips)} = 36.91 \text{ ksi}$$

$$F_{cr} = (0.658^{\lambda_c^2}) F_{y1}, \text{ for } \lambda_c \leq 1.5$$

$$F_{cr} = \left[\frac{0.877}{\lambda_c^2} \right] F_{y1}, \text{ for } \lambda_c > 1.5 \quad \text{N/A}$$

$$\phi_b M_n = \phi_b F_{y1} Z = 89.2 \text{ kip-in}$$

M_n = nominal flexural strength of the gusset plate (kip-in)

$$Z = \frac{W t_1^2}{4} = 2.251 \text{ in}^3$$

W = width of gusset (in) = 36.022 in

t₁ = gusset thickness (in) = 0.500 in

$$P_u \leq \frac{1}{\frac{1}{\phi_c P_n} + \frac{4}{9} \frac{e}{\phi_b M_n}} = 331.6 \text{ kips} \quad \frac{P_u}{\phi_c P_n} \geq 0.2 \quad 0.586743$$

$$P_u \leq \frac{1}{\frac{1}{\phi_c P_n} + \frac{e}{\phi_b M_n}} = 218.6 \text{ kips} \quad \frac{P_u}{\phi_c P_n} < 0.2 \quad 0.386888$$

$$e = \frac{t_1}{2} = 0.250 \text{ in}$$